



BOS requires you to answer the following Questions below so that we can process your quote based on the information you provide. If you have numerous types of material, provide weight and material type for each part number. Incomplete forms will not be processed.

| Quantity                                                                                                                                                                                                                                                                                                                                                                   | Part Number | Description | Material                                                                                                                   | Unit Weight                   |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|-------------|----------------------------------------------------------------------------------------------------------------------------|-------------------------------|
|                                                                                                                                                                                                                                                                                                                                                                            |             |             |                                                                                                                            |                               |
|                                                                                                                                                                                                                                                                                                                                                                            |             |             |                                                                                                                            |                               |
|                                                                                                                                                                                                                                                                                                                                                                            |             |             |                                                                                                                            |                               |
|                                                                                                                                                                                                                                                                                                                                                                            |             |             |                                                                                                                            |                               |
| If you are running all parts as a "single batch" and have a "Combined Weight" please enter the "Total Weight" so that your order can be calculated as <u>one</u> batch. We will divide the total cost into the number of parts and provide a unit cost which will only be relevant for "This Quote" as it is being processed as a combined total weight for all line items |             |             | Please note: If the weight provided <b>differs</b> from the <u>Actual Weight</u> , your cost will be adjusted accordingly. | <b>Total Combined Weight:</b> |

**Commented [c1]:** Indicate the material such as 1018, 12L14, 4130, 4340, A-2, A-36, D2, Casting, 301 St Steel, 17-4 St Steel, 18-8 St Steel, 416 St Steel, Brass, Copper, Invar. We need exact material.

- Do parts need to be kept separated during process? ☐ Yes ☐ No (If yes, how many lots/batches?) \_\_\_\_\_
- If you have more than one part number with several increments to quote, we will process 3 separate estimates. One for each line item that will include each quantity increments. (i.e.: 1, 25, 50, 100 etc.)
- Check which process you require: ☐ Black Oxide ☐ Passivate ☐ Sandblasting ☐ Strip Only
- Post Treatment: ☐ Oil ☐ No Oil ☐ Light Oil Finish ☐ Wax (Choose one of the post treatments)
- Do you require Certifications? ☐ Yes ☐ No (**check appropriate mil spec below**)  
☐ Mil-DTL-13924D Class I ☐ Mil-DTL-13924D Class IV ☐ VV-L-800 ☐ MIL-F-495 E  
☐ AMS-2485 Rev-L (must provide indicate if parts have been Heat Treated to what HRC as well as indicate if parts have been Cold Worked, Straightened or Ground. Also indicate if parts have or will be Stress Relieved after Heat Treat process.)  
☐ MPS-7-310 ☐ MIL-PRF-16173, Grade 3 ☐ AMS-QQ-P-35A Type II ☐ AMS 2700 Method I, Type 6, Class 2

**Your purchase order must state which mil spec you would like us to process your parts to.**  
**If NOT requesting AMS-2485 you may skip section 6 through 7.**

**Commented [c2]:** If you are requesting AMS-2485, your PO must state the following: Parts Have/Have Not been Cold Worked, Ground or Straightened after Heat Treat. If NOT Heat Treated then indicate that parts were NOT Heat Treated. However, if parts were heat treated we need to know if Stress Relieve Process was performed as well as the HRC Range such as 26-35 HRC. If this information is missing, your order will be placed on HOLD until you revise your purchase order by providing the necessary information in the body of your purchase order.

- Have your parts been Heat Treated or Case Hardened? ☐ Yes ☐ No If yes, provide HRC range (i.e.: example 36-45 HRC) \_\_\_\_\_
- Have your parts been Ground, Straightened, or Cold Worked on after heat treat process? ☐ Yes ☐ No **If NO**, indicate this information on your purchase order as "None of the items on our PO have been Cold Worked, Ground or Straightened after heat treatment" or Our parts have not been Heat Treated.

**Black Oxide Service | 1070 Linda Vista Drive San Marcos, CA 92078**  
**email: [monica@sli-bos.com](mailto:monica@sli-bos.com)**  
**Phone: 760-744-8735 Fax: 760-744-2905 website: [www.blackoxide.co](http://www.blackoxide.co)**

8. Have your parts been **Stress Relieved**? ☐ Yes ☐ No? **This information has to be stated on your purchase order.**  
However, if you are requesting us to process per AMS-2485 and your parts are 36 HRC or higher and there **WAS** Grinding, Straightening or Cold Process performed, and **Stress Relieve** was **NOT** performed, then we are **required to perform the Stress Relieve process prior to black oxide in order to comply with the latest revision for AMS-2485.**

If parts require Stress Relieve, do you want us to quote this process ☐ Yes ☐ No If you answered No, please note you will be **Required** to provide us with the Certificate showing that you have stress relieved your parts prior to sending them to BOS for processing. Otherwise, we will not process or certify per AMS-2485. **If you are requesting MIL-DTL-13924 Class I, simply indicate this mil spec on your purchase order so that we can skip the Stress Relieve process**

9. Do parts have any type of Existing Coating, Plating, Rust or Paint? ☐ Yes ☐ No (i.e.: zinc, black oxide, chrome, nickel) If **"YES"** please indicate what is on your parts. \_\_\_\_\_

10. Do parts need to be handled with Extra Care/Fragile/Special Instructions? ☐ Yes ☐ No (If yes, Explain) \_\_\_\_\_

11. Do parts have Close Tolerances? ☐ Yes ☐ No (If yes, Explain) \_\_\_\_\_

12. Packaging & Shipping Instructions: ☐ Standard packaging (Extra charge for any selections below)

☐ Wrap Parts Individually ☐ Package each part in a plastic bag ☐ Separate Parts with Paper

☐ Other \_\_\_\_\_

13. Would you like to insure your package? If so, indicate the dollar amount. Insure for \$ \_\_\_\_\_ (Not applicable for pickup/Delivery)

14. Do you want us to Pickup/Deliver? ☐ Yes ☐ No if yes, provide the address if it is different than the one listed below. Is this address a Business ☐ or Residential? ☐

15. Expedite Service Required? ☐ Yes ☐ No (If Time Sensitive indicate Date Required) \_\_\_\_\_

Please mention any Special Instructions below:

16. Company Name: \_\_\_\_\_

17. Point of Contact Person: \_\_\_\_\_

18. Billing/Shipping Address: \_\_\_\_\_

19. City/State/Zip: \_\_\_\_\_

20. Phone Number: \_\_\_\_\_

21. Fax Number: \_\_\_\_\_

22. E-mail Address: \_\_\_\_\_

Email or fax questionnaire to: **monica@sli-bos.com** fax: **760-744-2905**

**Incomplete information will result in placing your request on HOLD until the completed information is provided. Quotes are calculated based on your responses. Make sure you answer all questions so that we can supply the correct cost.**

Thank you for your cooperation and opportunity to quote this job. We will get back to you as quickly as possible.

**Black Oxide Service | 1070 Linda Vista Drive San Marcos, CA 92078**

**email: [monica@sli-bos.com](mailto:monica@sli-bos.com)**

**Phone: 760-744-8735 Fax: 760-744-2905 website: [www.blackoxide.co](http://www.blackoxide.co)**